

## USP OF AUCTIONABLE PROPERTY

Name of Borrower : Smt. Deepali Sanas W/o Shri Sonu Sanas

For – Flat / Independent House/ Plot/Bungalow

| Description                           | Details  |
|---------------------------------------|--|
| Flat / Independent House              | Flat No – 202, Harsh Apartment situated on Plot No 129, Dhanvantari Nagar, Indore (M P),<br><b>Bounded by :</b><br>East: Flat No 201, West: Road,<br>North: Plot No 128, South: Open Passage.<br>(Covered under Sale Deed No A-1/4977 dated 01.03.2007 Registered at Sub- Registrar office, Indore-2)<br><b>Property ID:- SBIN200032919138</b> |
| Area<br>(For Plot Mention total Area) | Admeasuring super built up area 800 Sq. Ft. (74.34 Sq. Mtr.).  |
| Boundaries (Plot / Independent House) | Not Applicable   |
| Additional Amenities                  | Parking - Available<br>Water supply - Available  |
| Nearby Facilities                     | School- 1 Km Approx.<br>Hospital- 1 Km Approx.<br>Shopping Centre/Mall – 2 km Approx.  |
| Connectivity                          | Airport- 20 Km Approx<br>Railway Station- 10 km Approx<br>Bus Stop- 5 Km Approx  |
| Auction Price                         | Reserve Price Rs. 14,30,000.00<br>EMD : Rs. 1,43,000.00  |

| Bank website <a href="http://www.sbi.co.in">www.sbi.co.in</a>                       | E-auction website   |
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